CONNECTION AND SETUP GUIDE

Kit EASUN SMT-2KW 12V + PWOD 12.8V 320Ah

Inverter EASUN SMT-2KW 12V + battery PWOD 12.8V 320Ah 4096Wh



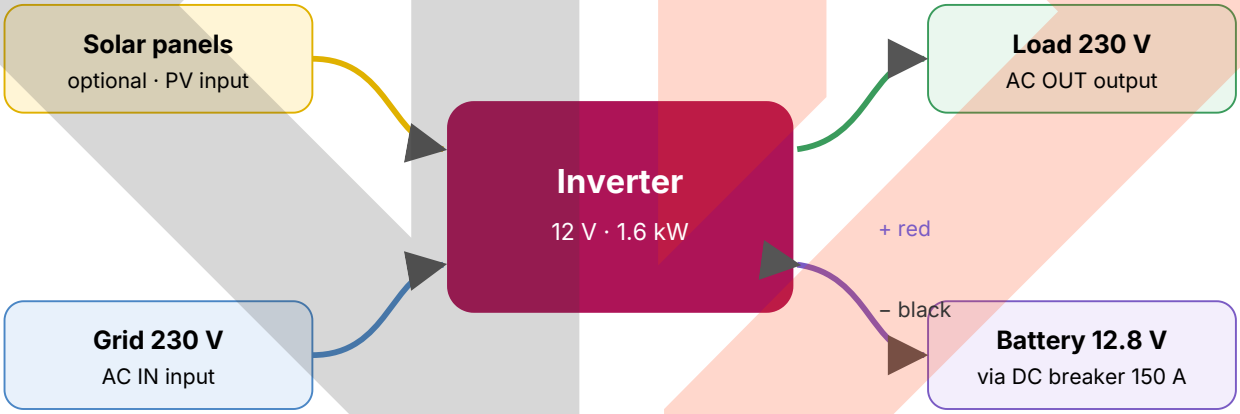
Kit contents

- **Inverter EASUN SMT-2KW 12V**
- **Battery PWOD 12.8V 320Ah 4096Wh**

What else you will need

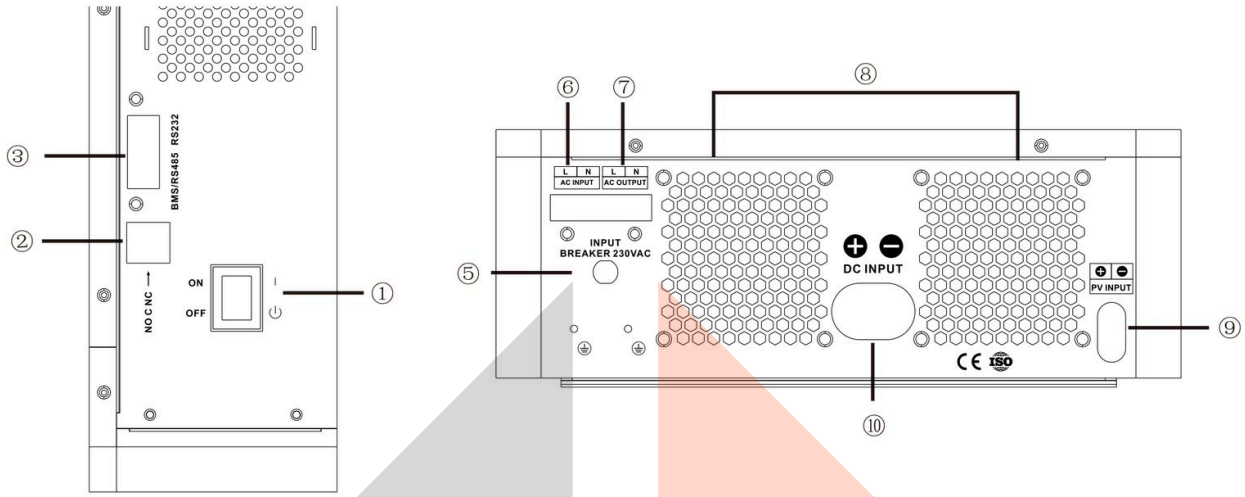
- Battery–inverter power cables 2×25 mm² per pole, M8 lugs
- DC breaker / fuse 150 A
- 25 A breaker, 3×2.5 mm² cable to the grid input
- Screwdriver, 13 mm wrench, multimeter

Wiring diagram



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Inverter connectors: side wall and bottom panel



№	Connector	What it is	What connects where
1	**ON / OFF**	Inverter power switch	The inverter switches on only with the battery connected
2	**Dry contact**	Dry contact NO / C / NC, 3 A / 250 V AC	Signal to an external device when the battery voltage reaches the warning level
3	**BMS/RS485 and RS232**	Communication ports: BMS/RS485 (RJ45) and RS232	BMS/RS485 — battery communication cable: 1 — RS485-B, 2 — RS485-A, 3–8 not used; program 05 = protocol, 37 = ON. RS232 — 2400 baud
5	**INPUT BREAKER**	AC input breaker 230 V	Built-in grid input protection; if it trips, check the AC wiring
6	**AC INPUT**	Grid / generator input terminals (L, N)	2.5 mm² cable via a 25 A breaker, torque 0.8–1.0 N·m; PE first
7	**AC OUTPUT**	230 V output terminals (L, N)	2.5 mm² cable, torque 0.8–1.0 N·m; do not confuse with the input
8	**Fan**	Ventilation grilles, not a connector	Do not cover
9	**PV INPUT**	Solar panel cable entry to the PV+ / PV– terminals	4 mm² cable via a separate DC breaker, torque 1.4–1.6 N·m; Voc up to 500 V, MPPT 30– 500 V
10	**DC INPUT**	Entry for the 12 V battery cables (“+” and “–”)	2×25 mm² cable with M8 ring lugs; 150 A fuse in the “+”; torque 5 N·m

Item ④ of the manual (RS232 port) is located in the same frame as ③; the earthing symbols under breaker ⑤ are not numbered in the list.

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Key values for this kit

14.2 V charge voltage (26)	**13.6 V** float voltage (27)	**12.0 V** cut-off (29)
USE battery type (05)	**60 A** max. charge current (02)	**40 A** grid charging (11)

Connection procedure

1. Mount the inverter vertically on a non-combustible wall in a dry place. Leave at least 20 cm of free space above and below for cooling.
2. Make sure everything is switched off: inverter button OFF, battery switch/button OFF, DC breaker off, 230 V grid not connected.
3. Install a **150 A** DC breaker or fuse between the battery and the inverter in the positive (red) wire.
4. Connect the power cables (cross-section at least **2×25 mm² per pole, M8 lugs): red** from the battery “+” to the inverter “+ BAT”, **black** from the battery “−” to “− BAT”. Check the polarity twice: swapping “+” and “−” is guaranteed to damage the inverter.
5. Tighten the terminal bolts firmly (without stripping the thread) and fit the protective caps. A loose contact heats up and melts the terminals.
6. Switch on the battery (button or switch on the case, if any), then the DC breaker.
7. Switch on the inverter with the ON button. The battery voltage should appear on the display. Enter the settings from the table below.
8. Switch off the inverter and connect the 230 V grid to the **AC IN** terminals (L, N, PE) through a separate 25 A breaker.
9. Connect the load (your socket/distribution board) to the **AC OUT** terminals (L, N, PE). Never mix up AC IN and AC OUT: feeding grid power into the output damages the inverter.
10. If you have solar panels, connect them to the **PV** input last, observing polarity. The open-circuit voltage of the panels (Voc) rises in frosty weather: do not exceed the PV maximum on the inverter label.
11. Switch on the inverter and check: 230 V at the output, the battery charges from the grid (charging icon on the display), the lights stay on when the grid is off.

Important: power from the battery. The battery BMS is usually rated for 200 A continuous current (the exact value is on the battery label). That is ≈ **2.3 kW** of continuous load from the battery. The inverter delivers its full 1.6 kW when grid or solar power is available. If the battery “trips” during a power cut, reduce the number of powerful appliances switched on at the same time.

Inverter settings

Entering the menu: hold the **ENTER** (or **SET**) button for 3 seconds. Use ▲/▼ to select the program number, press ENTER, change the value, press ENTER to save. Exit: **ESC**.

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№	Parameter	Value	Why
01	Output source priority	**SUb** (no panels) or **SBU** (with panels)	SUb: solar, with the grid making up any shortfall; the battery is kept full in case of a power cut. SBU: solar first, then battery, then grid.
02	Maximum charging current (total)	**60 A**	Safe for LiFePO4 320Ah. If the inverter does not allow this much, set its maximum.
03	AC input voltage range	**UPS** (from the grid) / **APL** (from a generator)	UPS: fast switchover, computers do not restart. APL: if you run on a generator.
05	Battery type	**USE** (user-defined)	The battery has no communication with the inverter: the charge and cut-off voltages are set manually below. Do not select AGM/FLD: those are for lead-acid batteries.
06	Auto restart after overload	**LTE** (enabled)	The inverter resumes operation by itself.
07	Auto restart after overheating	**TTE** (enabled)	The inverter resumes operation by itself.
09	Output frequency	**50 Hz**	Standard for Ukraine and Europe.
11	Maximum grid charging current	**40 A**	Moderate grid charging so as not to overload the wiring and the battery.
12	Back-to-grid voltage (SBU mode)	**12.5 V**	When the battery discharges to this voltage, the load switches to the grid (if available).
13	Back-to-battery voltage (SBU mode)	**13.4 V**	After recharging to this voltage, the inverter runs from the battery again.
16	Charging source priority	**SNU** (solar + grid)	The battery charges from both solar and grid. Without panels, it charges from the grid.
26	Charge voltage (Bulk / CV)	**14.2 V**	Standard for LiFePO4 4S (12.8 V).
27	Float voltage	**13.6 V**	The battery is not overcharged when it stays on the grid for a long time.
29	Cut-off voltage (Low DC cut-off)	**12.0 V**	The inverter switches off its output so as not to drain the battery to zero and trip the BMS.

Program numbers follow this inverter manufacturer's manual. After entering the settings, switch the inverter off and on again.

Which mode to choose

- **Backup during power cuts only (no panels):** 01 = SUb, 16 = SNU. The inverter runs from the grid and the battery is always full; when the power goes out it switches to the battery automatically.

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- **You have solar panels and want to save:** 01 = SBU, 16 = SNU (or CSO). Solar power by day, battery at night, the grid only when the battery has dropped to 12.5 V.
- **Running on a generator:** 03 = APL, 11 = 40 A or less, so as not to overload the generator.

How long it runs on battery

Load	Example	Runtime
100 W	router, lights, chargers	**≈ 33.2 h**
200 W	fridge + lights	**≈ 16.6 h**
300 W	fridge + lights + TV	**≈ 11.1 h**
500 W	fridge, laptop, pump	**≈ 6.6 h**
1000 W	boiler, kettle briefly, several appliances	**≈ 3.3 h**

Approximate: 90% of battery capacity and inverter efficiency ≈90%. A fridge runs in cycles, so the real runtime is longer.

Check after start-up

- Battery voltage on the display: ≈ 13.6–14.2 V when full, ≈ 12.5 V when discharged.
- Switch off the grid breaker: the load must keep running without interruption.
- After 10–15 min of operation, touch the terminals and cables: they must not be hot. If they heat up, a connection is loose or the cable is too thin.
- A battery below 11.5 V may have gone into BMS protection: charge it from the grid through the inverter.

Safety. Make all connections only with the battery, inverter and grid switched off. Do not short-circuit the battery terminals: the short-circuit current of LiFePO4 is very high. Do not install the inverter in a bathroom, outdoors in the rain or near flammable materials. If in doubt, contact an electrician.

Shutdown and maintenance

- Switch off in reverse order: load → grid → panels → inverter → DC breaker → battery.
- Every 3 months, check that the terminals are tight and the ventilation openings are clean.
- If you do not use the kit for a long time, charge the battery to 50–70% and switch it off.

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